Steps:

1) Attach horizontals [1] and [1A] between verticals [2] and [2A], with infill placed into inside grooves. See CEI110 Corner Connection instruction on reverse side.

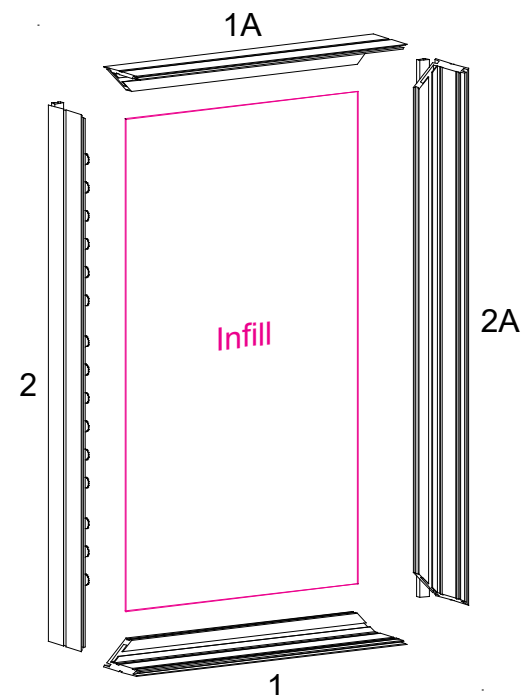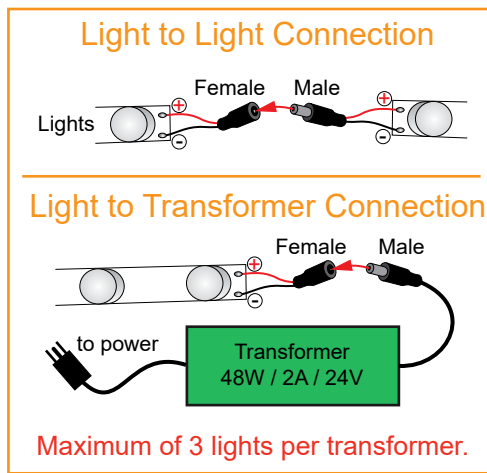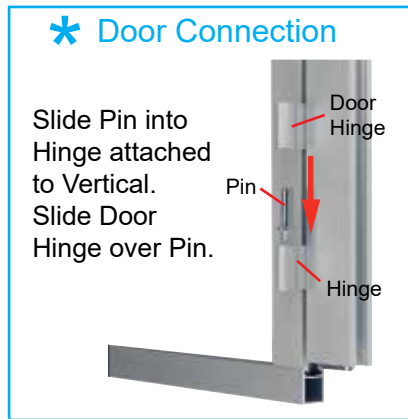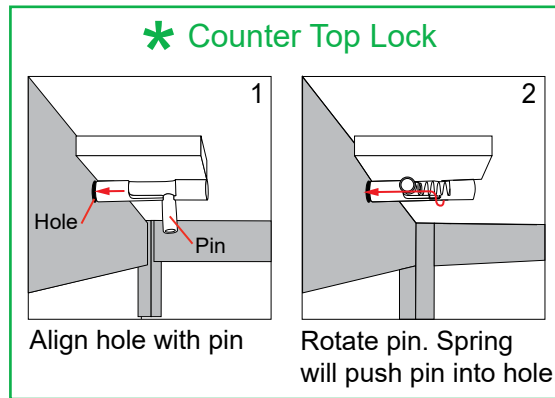2) Attach horizontal [5] between verticals [2A] and [4], sliding infill into grooves of verticals, then secure with horizontal [5A]. Make sure Velcro is facing inward and at bottom.

3) Attach horizontal [6] between verticals [2] and [3], sliding infill into grooves of verticals, then secure with horizontal [6A]. Make sure Velcro is facing inward and at bottom.

4) Attach horizontals [7] and [7A] between verticals [3] and [4].

5) Connect door to vertical [3]. See Door Connection detail.

6) Connect shelf supports to Velcro on inside of infills, then place shelf on top of supports.

7) Connect lights and transformer. See Light Connection details.

8) Install SEG graphic to front of assembled light frame. See SEG Graphic Installation instruction on general info page.

9) Lock counter top to [5A] and [6A]. See Counter Top Lock detail.

10) Connect power to wireless chargers in Counter Top.

Item	Qty.	Description
1,1A	1,1	22.1654" CEI110 Horizontal Extrusion
2,2A	1,1	38" CEI110 Vertical Extrusion w/ S10
3	1	38" S44 Vertical Extrusion w/ Door Hinges
4	1	38" S44 Vertical Extrusion w/ Door Stop
5,5A	1,1	16" Z45 Horizontal Extrusion
6,6A	1,1	16" Z45 Horizontal Extrusion
7,7A	1,1	18.5" Z45 Horizontal Extrusion
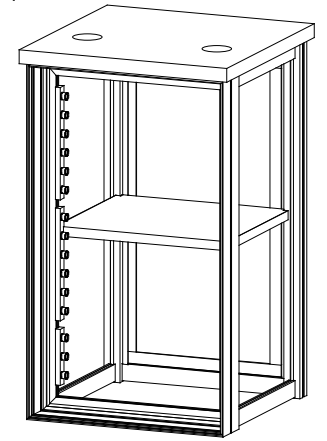
Completed Assembly (infills not shown)

✱ Counter Top Lock

1 Align hole with pin
Hole
Pin

2 Rotate pin. Spring will push pin into hole.

✱ Door Connection

Slide Pin into Hinge attached to Vertical. Slide Door Hinge over Pin.

Door Hinge
Pin
Hinge

Light to Light Connection

Female   Male
Lights

Light to Transformer Connection

Female   Male
to power
Transformer
48W / 2A / 24V

Maximum of 3 lights per transformer.

1A
2
Infill
2A
1

5A
7A
Infill
2A
Door
4
Infill
2
3
6A
5
7
6

BACK VIEW

wireless chargers
Counter Top
Shelf
✱ 5A
6A
✱
shelf support
shelf support
shelf support
shelf support
SEG Graphic

FRONT VIEW (Infills Not Shown)

SETUP INSTRUCTIONS

Corner Connection:

1) Loosen knobs, then slide vertical extrusions onto corner connectors of **lower** horizontal extrusion.

2) Slide corner connectors of **upper** horizontal extrusion into grooves of vertical extrusions.

3) Tighten all knobs to secure connection.

Disassembly:

1) Loosen knobs on vertical extrusions.

2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.

CEI110 Profile

Upper Horizontal Extrusion

Corner Connectors

Corner Connectors

Slide verticals over lower connectors.

Then slide upper connectors into groove of verticals.

Tighten all knobs.

Corner Connectors

Corner Connectors

Lower Horizontal Extrusion
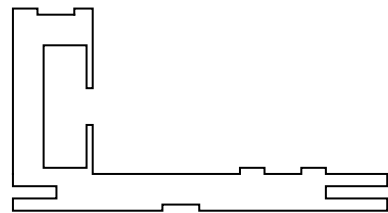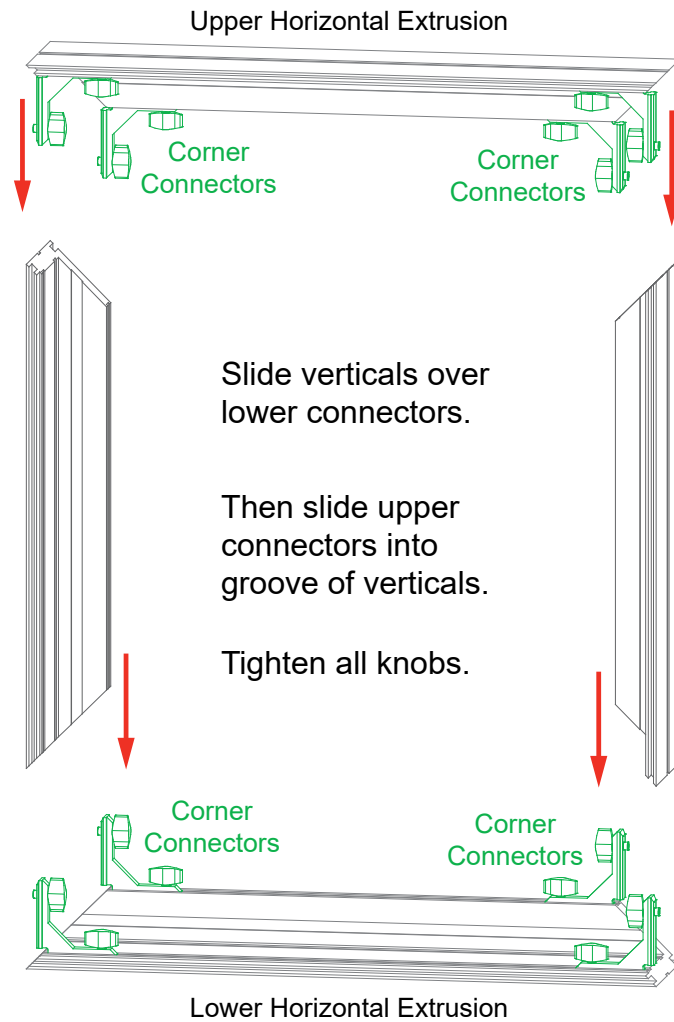
Adjust connectors if necessary to prevent gaps in connection.

All knobs must be tightened securely to ensure a proper connection.

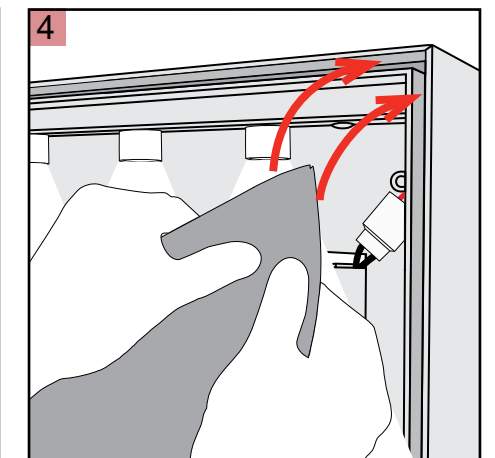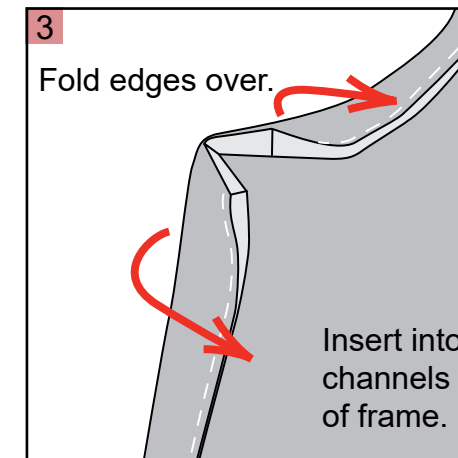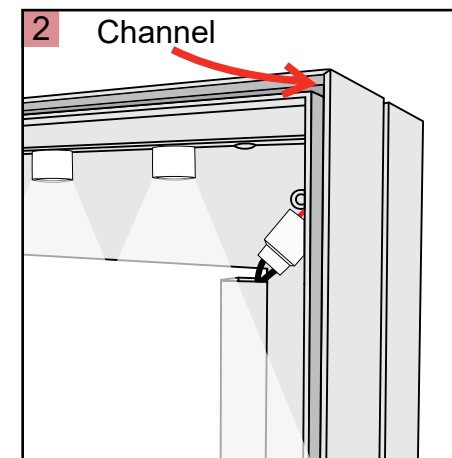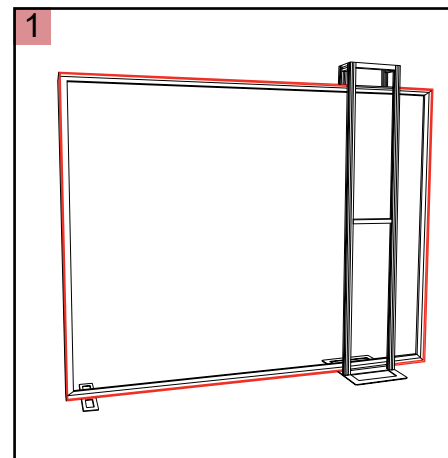COMPLETED ASSEMBLY

Cleaning & Packing:

- For Cleaning Parts, use a **MILD NON-ABRASIVE** cleanser and soft cloth or paper towel.

- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**

- Retain all provided packing materials. All provided packing materials are for ease of repacking and component protection.
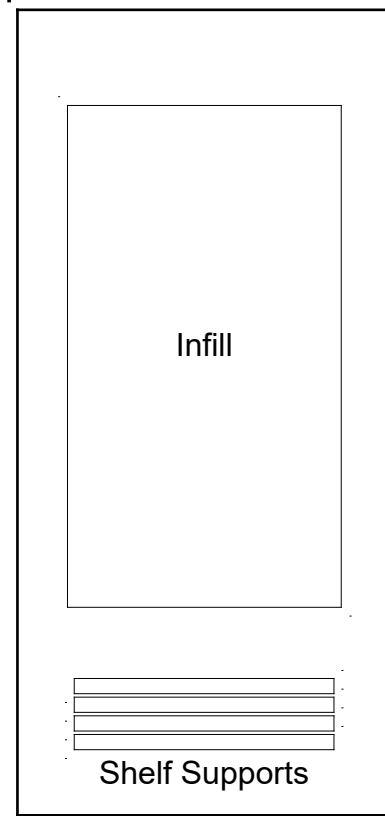
Disassembly:

- For loss prevention, tighten all set screws and locks during disassembly.
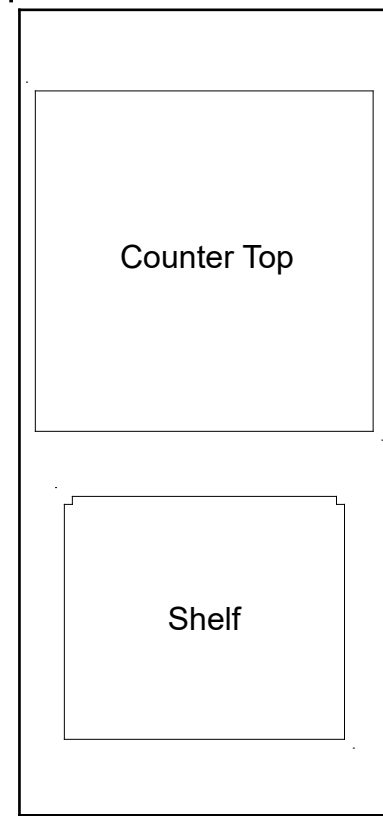
SEG Graphic Installation:

1) Locate channels along the edges of extrusions

2) Insert graphic corners first into channels, then center point of graphic into channels. Allows for proportional fit around the perimeter of the extrusion.

3) Working from center to corner, slide silicon edge on graphic into channel.

4) After all edges of graphic have been inserted into channels, step back and assess graphic fit. Make adjustments where needed.
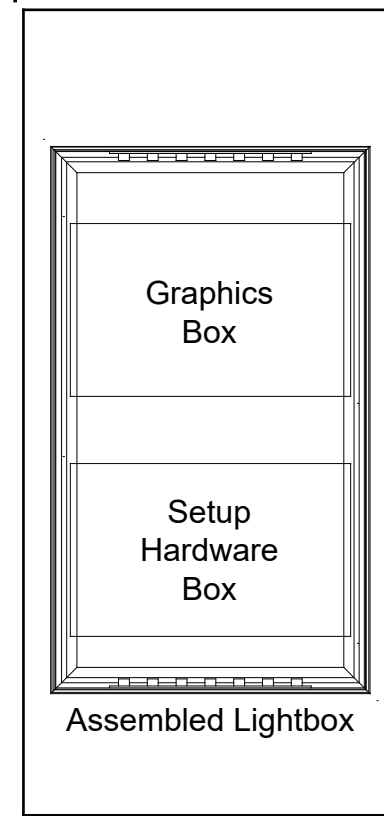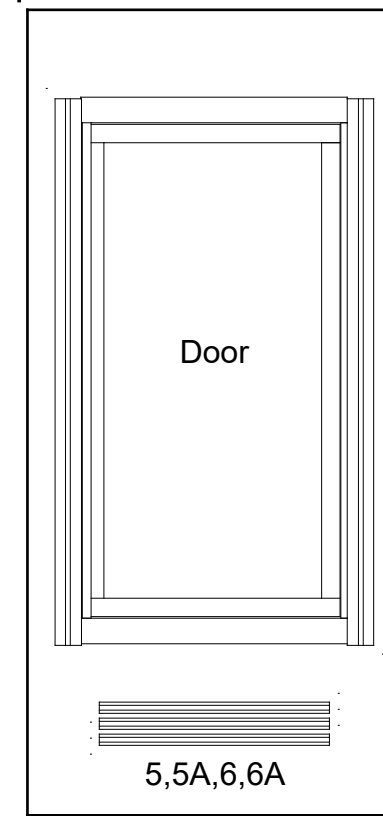
1

2 Channel

3 Fold edges over.

4

Insert into channels of frame.

InCharg™
CHARGING STATIONS
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Top View of Each Level

Level 1 (Bottom Level)
- Infill
- Shelf Supports

Level 2
- Counter Top
- Shelf

Level 3
- Graphics Box
- Setup Hardware Box
- Assembled Lightbox

Level 4
- Door
- 5,5A,6,6A